

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
11 March 2004 (11.03.2004)

PCT

(10) International Publication Number
WO 2004/020789 A2

(51) International Patent Classification⁷: E21B 47/00 (74) Agent: STOOLE, Brian, David; Sensa, Gamma House, Chilworth Science Park, Southampton SO16 7NS (GB).

(21) International Application Number:
PCT/GB2003/003785

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(22) International Filing Date: 29 August 2003 (29.08.2003)

(25) Filing Language: English

(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

(30) Priority Data:
60/407,084 30 August 2002 (30.08.2002) GB
60/434,093 17 December 2002 (17.12.2002) GB

(71) Applicant (*for all designated States except US*): SENSOR HIGHWAY LIMITED [GB/GB]; 8th Floor, South Quay Plaza II, 183 Marsh Wall, London E14 9SH (GB).

Published:

— without international search report and to be republished upon receipt of that report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(72) Inventors; and

(75) Inventors/Applicants (*for US only*): RAMOS, Rogerio, T. [GB/GB]; 21 Taw Drive, Chandlers Ford, Hampshire SO53 4SL (GB). LEGGETT, Nigel [GB/GB]; Barnsell House, Landford, Salisbury, SP5 2QP (GB).



WO 2004/020789 A2

(54) Title: METHOD AND APPARATUS FOR LOGGING A WELL USING A FIBER OPTIC LINE AND SENSORS

(57) Abstract: A system and method to log a wellbore, comprising a logging tool adapted to be deployed in a wellbore environment, the logging tool including at least one sensor for taking a measurement of the wellbore environment. The sensor is a fiber optic sensor and the system includes a fiber optic line in optical communication with the sensor. The data measured by the sensor is transmitted through the fiber optic line on a real time basis to the surface. Where the data is processed into a real time display. In one embodiment, the fiber optic sensor is a passive sensor not requiring electrical or battery power. In another embodiment, a continuous tube with one end at the earth's surface and the other end in the wellbore is attached to the logging tool and includes the fiber optic line disposed therein.

10(PPTC)

DT01 Rec'd PCT/PTC 24 FEB 2005

**METHOD AND APPARATUS FOR LOGGING A WELL USING
A FIBER OPTIC LINE AND SENSORS**

CROSS REFERENCE TO RELATED APPLICATIONS

[01] This claims the benefit under 35 U.S.C. § 119(e) of the following U.S. Provisional Applications: Serial No. 60/434,093, entitled "Method and Apparatus for Logging a Well Using a Fiber Optic Line and Sensors," filed December 17, 2002; and Serial No. 60/407,084, entitled "Optical Fiber Conveyance, Telemetry, and Application," filed August 30, 2002, all of which are hereby incorporated by reference.

BACKGROUND

[02] This invention generally relates to the logging of subterranean wells. More particularly, the invention relates to the logging of such wells using a fiber optic line and fiber optic sensors.

[03] Prior art logging systems have been deployed via electric wireline and via slickline. Wireline deployed logging systems are able to transmit the data collected by the logging tool real time through the electric line. Although wireline deployed logging systems are able to transmit data real time via the electrical wires, such systems require a grease injector in order to ensure that pressure from the wellbore does not escape around the wireline as it is inserted into a pressurized well during deployment and use. Grease injectors, however, are problematic instruments to use, since they require great care during maintenance and operation, have a tendency to leak under pressure and continual wear, and present an environmental hazard when such leaks occur. Moreover, wireline deployed logging systems are costly to deploy.

[04] On the other hand, current slickline deployed lines are manufactured from solid wire and are not able to transmit the logging tool data real time to surface. Instead, slickline deployed logging systems use memory tools connected to the lower end of the line. In slickline memory logging, the slickline and battery-powered memory tools are lowered downhole on the end of the slickline and the memory tool is used to record the downhole logging tool data for subsequent download and collection at the surface once the tools are retrieved from the well. The advantages of slickline deployed systems are that they are much less costly and easier to deploy than wireline deployed systems, they can be run in the hole and out of the hole faster than braided wire, and they are easier to seal against well pressure at the well head.

[05] Most of the logging tools deployed on wireline or slickline are electrically powered devices. Electrically powered devices include electronics that are very sensitive and that often become damaged in the hard environment of a subterranean wellbore. In addition, some logging tools are memory tools and/or include downhole batteries. It is often difficult to shield or protect these electrical components against the high temperatures and pressures commonly found in a wellbore, which high temperatures and pressures typically deteriorate and damage the electrical components of the tools.

[06] Thus, there exists a continuing need for an arrangement and/or technique that addresses one or more of the problems that are stated above. In particular, the prior art would benefit from a logging system that has the capability of transmitting the logging tool data real time to surface, that is as economical and as easy to deploy as slickline deployed systems, and that does not include the detriments of electrically or battery powered devices.

SUMMARY

[07] Some embodiments of the invention include a system and method to log a wellbore, comprising a logging tool adapted to be deployed in a wellbore environment, the logging tool including at least one sensor for taking a measurement of the wellbore environment. The sensor is a fiber optic sensor and the system includes a fiber optic line in optical communication with the sensor. The data measured by the sensor is transmitted through the fiber optic line on a real time basis to the surface, where the data can be processed into a real time display. The fiber optic sensor can be a passive sensor not requiring electrical or battery power. In one embodiment, a continuous tube with one end at the earth's surface and the other end in the wellbore is attached to the logging tool and includes the fiber optic line disposed therein. In other embodiments, the fiber optic line is embedded within a slickline, a braided optical cable, or an electro optical cable.

BRIEF DESCRIPTION OF THE DRAWINGS

[08] Fig. 1 is a schematic of one embodiment of the logging system of this invention.

[09] Fig. 2 is a schematic of another embodiment of the logging system of this invention.

[010] Fig. 3 is a schematic of one embodiment of a fiber optic flow sensor including a spinner.

- [011] Fig. 4 is a schematic of a fiber optic casing collar locator when not activated.
- [012] Fig. 5 is a schematic of a fiber optic casing collar locator when activated.
- [013] Fig. 6 is a schematic of a cross-section of a slickline including an optical fiber.
- [014] Fig. 7 is a schematic of a cross-section of a braided optical tape.
- [015] Fig. 8 is a schematic of a cross-section of an electro optical cable.
- [016] Fig. 9 is a schematic of another embodiment of a fiber optic flow sensor.
- [017] Fig. 10 is a schematic of another embodiment of a fiber optical flow sensor
- [018] Fig. 11 is a schematic of an optical fiber used in conjunction with the flow sensor Fig. 10.
- [019] Fig. 12 is a schematic of another embodiment of a fiber optic casing collar locator.
- [020] Fig. 13 is a schematic of another embodiment of a fiber optic casing collar locator.
- [021] Fig. 14 is a schematic of another embodiment of a spinner.
- [022] Fig. 15 is a schematic of another embodiment of a fiber optic casing collar locator.
- [023] Fig. 16 is a schematic of a n embodiment of a fiber optic tracer injection tool.
- [024] Figs. 17-18 are schematic of embodiments of a fiber optic spectroscopy device.
- [025] Figs. 19-20 are schematics of a fiber optic inclinometer.
- [026] Fig. 21 is a schematic of a fiber optic gamma ray tool.
- [027] Fig. 22 is a schematic of a fiber optic resistivity measurement tool.
- [028] Fig. 23 is a schematic of a fiber optic induction tool.
- [029] Fig. 24 is a schematic of a wavelength division multiplex (WDM) arrangement of a fiber optic system.

[030] Figs. 25-26 are schematics of embodiments of time division multiplexing (TDM) arrangements of fiber optic systems.

DETAILED DESCRIPTION

[031] Fig. 1 shows the logging system 10 according to an example embodiment of the present invention disposed in a wellbore 5. Wellbore 5 may be cased. The logging system 10 includes at least one logging tool 12, at least one fiber optic line 14, and at least one fiber optic sensor 17. Data collected by the sensor 17 is transmitted real time to the surface via the fiber optic line 14. Other data, such as tool status reports (i.e., active/not active, malfunctioning, status), may also be sent from the logging tool 12 through the fiber optic line 14 to the surface on a real time basis.

[032] Sensor 17 may include but are not necessarily limited to a pressure sensor 22, a flow sensor such as spinner 26, a chemical property sensor 28, or a casing collar locator 30. Each sensor 17 collects its data, and a signal representative of the data is transmitted via the optical fiber 14. Sensors 17 may also include other fiber optic data gathering tools or sensors, including optical fluid analyzers, gamma ray tools, temperatures sensors, chemical property sensors, gyro tools, water detection sensors, gas detection sensors, oil detection sensors, acoustic sensors, differential pressure sensors, spectrometers, inclinometers, relative bearing sensors, distributed temperature sensors, distributed strain sensors, distributed pressure sensors, hydrophones, accelerometers, sonic tools, resistivity sensors, or induction sensors, to name a few.

[033] In this application, the term "logging tool" is a tool that measures at least one parameter of the wellbore, wellbore environment, wellbore fluids, or formation (collectively referred to as "wellbore environment"). Likewise, the term "logging" is the taking of measurements of at least one parameter of the wellbore environment. Logging can occur while the tools are held stationary at a given depth or while the tools are moved up and down in the wellbore while simultaneously gathering data and transmitting the data to the surface through at least one optical fiber. It is understood that the term "logging tool" may include a plurality of sensors, each of which may measure a different parameter. In addition, a plurality of logging tools 12, which with at least one or a plurality of sensors 17, may also be used with some embodiments of this invention.

[034] Sending information on a "real-time basis" or "in real time" refers to sending the information as measurements or other events are occurring. However, "real time" does not require

that the information be sent immediately after collection--some delay (due to processing, storage, or other tasks) can occur between collection and transmission). Sending information in real time is distinguished from collecting information with a downhole tool in a well, storing the information in the downhole tool, retrieving the downhole tool to the well surface, and offloading the stored information from the tool to surface equipment.

[035] In one embodiment, the fiber optic line 14 is disposed within a conduit 32, which may protect the fiber optic line 14 from the harsh wellbore fluids and environment. Conduit 32 also protects fiber optic line 14 from strain that may otherwise be induced during the deployment, logging and recovery operations of the tools and optic fiber tube. Logging tool 12, as well as sensors 17, may be attached to the conduit 32; therefore, the fiber optic line 14 located within the conduit 32 does not bear the full weight of the logging tool 12. In one embodiment, conduit 32 is a small diameter tube, such as 3/16 inches, that has a wall thickness large enough to support the logging tool 12 in addition to the weight of the tube and optic fibers disposed therein. In another embodiment, conduit 32 is a coiled tubing string 37 (as shown in Fig. 2), with the fiber optic line(s) 14 disposed therein. In another embodiment (not shown), small diameter conduit 32 may be deployed within a coiled tubing string.

[036] In one embodiment, conduit 32 may be deployed on a reel such that the tube, optical fibers, and tools can be recovered a plurality of times from wells. The tools can subsequently be disconnected at surface, and the reel with the tube and optic fibers can thus be transported to other wells where tools can be reconnected to the tube and then re-deployed in a different well. In one embodiment, conduit 32 is a continuous tube that extends from the surface to the downhole logging tool(s) 12.

[037] Wellhead 34 is located at the top of wellbore 5. Conduit 32 with fiber optic line 14 therein is passed through a stuffing box 36 or a packing assembly located on wellhead 34 as well as a lubricator 70. Stuffing box 36 provides a seal against conduit 32 so as to safely allow the deployment of logging system 12 even if wellbore 5 is pressurized.

[038] Conduit 32 may be deployed from a reel 38 that may be located on a vehicle 40. Several pulleys 42 may be used to guide the conduit 32 from the reel 38 into the wellbore 5 though the stuffing box 36, lubricator 70, and wellhead 34. Based on the size of the conduit 32, deployment

does not require a coiled tubing unit (if conduit 32 is not a coiled tubing or is not deployed within a coiled tubing) nor a large winch truck. Reel 38, in one example implementation, has a diameter of approximately 22 inches. Being able to use a smaller reel and vehicle than conventional coiled tubing reels and vehicles with electrical and braided wire deployment logging systems dramatically reduces the costs of the operation. In the embodiment using a coiled tubing string, reel 38 has a diameter appropriate to accommodate such coiled tubing and the deployment and recovery equipment is the same as that use with coiled tubing deployment and recovery.

[039] Fiber optic line 14 is connected to an acquisition unit 44 that is normally located at the surface and may be located in the vehicle 40. Acquisition unit 44 receives the optical signals sent from the logging tool 12 through the fiber optic line 14. Acquisition unit 44, which would typically include a microprocessor and an opto-electronic unit, delivers the data (the optical signals) to a processor, which processes the data and enables the presentation of the data to a user at surface. Delivery to the user can be in the form of graphical display on a computer screen or a print out or the raw data transmitted from the logging tool 12. In another embodiment, acquisition unit 44 is a computer unit, such as a laptop computer, that plugs into the fiber optic line 14. In another embodiment, the data is transmitted at surface to a network, such as the Internet, and presented to users via a portion on the network. The surface acquisition unit 44 processes the optical signals or data from the downhole logging tools and optical fiber to provide the chosen data output to the operator. The processing can include data filtering and analysis to facilitate viewing of the data.

[040] An optical slip ring (rotary connection) 39 is functionally attached to the reel 38 and enables the connection and dynamic optical communication between the fiber optic line 14 and the acquisition unit 44 while the reel is turning and running the tube into the well or pulling the tube out of the well. The optical slip ring 39 interfaces between the fiber optic line 14 that is turning with the reel and the stationary optic fiber at the surface. The slip ring 39 thus facilitates the transmission of the real tie optical data between the dynamically moving optic fiber inside the moving reel 38 and the stationary acquisition unit 44 at surface. In short, the slip ring 39 allows for the communication of optical data between a stationary optical fiber and a rotating optical fiber.

[041] In one embodiment, a plurality of fiber optic lines 14 are disposed in conduit 32. The use of more than one fiber line 14 provides redundancy to the real time transmission of the data from the

logging tool 12 to the surface, ability to use multiple logging tools, as well as increased optical power transmission to down hole tools and other device such as power sources. The use of more than one fiber optic line 14 also allows for both single and multimode optical fiber to be run.

[042] In another embodiment as shown in Fig. 6, instead of being deployed within a conduit 32, the optical fiber 14 is embedded within a slickline 100. Slickline 100 protects optical fiber 14 from the harsh wellbore fluids and environment. Logging tool 12, as well as sensors 17, are attached to the slickline 100; therefore, the optical fiber 14 does not bear the full weight of the logging tool 12. The deployment equipment including wellhead equipment required for use with slickline 100 is the same as for prior art slickline operations, including reels, lubricators, etc.

[043] In another embodiment as shown in Fig. 7, the optical fiber 14 is embedded within a braided cable typically composed of at least one (and typically more than one) layer of braids 102, such as steel braids and a filler material 104 within the braid layers 102. The filler material 104 protects at least one and sometimes a plurality of optical fibers 14 located therein. Braid layers 102 and filler material 104 protect optical fiber 14 from the harsh wellbore fluids and environment. Logging tool 12, as well as sensors 17, are attached to the braid layers 102; therefore, the optical fiber 14 does not bear the full weight of the logging tool 12.

[044] In another embodiment as shown in Fig. 8, the optical fiber 14 is embedded within an electro-optical cable, which is similar to the braided cable of Fig. 7. However, in this embodiment, at least one electrical conductor 106 is included with the optical fibers 14. The conductors 106 carry electricity to and from any electrically powered downhole tools that may be part of the logging tool 12. In one embodiment, the conductors 106 can also be used for purposes of telemetry and/or communication.

[045] In one embodiment as shown in Fig. 1, each of the sensors 17 is a passive fiber optic sensor. In this embodiment, an optical transmitter 20 is located at the surface (in vehicle 40, for instance) and a modulator 48 may be located downhole. The surface optical transmitter 20 sends an optical signal, which may be in the form of pulses, down the fiber optic line 14 to the sensors 17. In the embodiment including the modulator 48, the modulator 48 modulates the optical signal sent from the surface optical transmitter 20 in a way that transmits the relevant data from the sensor 17. Typically, the modulator 48 changes a property of the optical signal, such as intensity, frequency,

polarization state, coherence, or phase. In other words, the modulated signal effected by the modulator 48 becomes the optical signal with the data. Acquisition unit 44 (at the well surface) receives the modulated signal and converts it back into the sensor 17 data. In one embodiment, each sensor 17 has its own modulator 48. In another embodiment, one modulator 48 is associated with all of the sensors 17. In another embodiment not including a modulator 48, the sensor 17 reflects a return optical signal back to the acquisition unit 44 with the relevant measurement encoded therein. The relevant measurement is encoded in the return optical signal based on the interaction of the sensor 17 with the wellbore parameter being sensed. The data is typically encoded as a change in intensity, frequency, polarization state, coherence, or phase.

[046] In another embodiment (not shown), an optical transmitter may be located downhole. In this embodiment, the downhole optical transmitter sends the optical signals through the fiber optic line 14 and to the acquisition unit 44 depending on the measurements take by the tools. In this embodiment, the downhole optical transmitter may be linked to a downhole battery for power.

[047] In one embodiment, modulator 48 may be a reflector, such as a mirror or fiber grating.

[048] Sensor 17 may include a spinner 26, as shown in Fig. 3. In this embodiment, modulator 48 may be part of the spinner 26. The blades 31 of the spinner 26 are located external to main housing 33 of the spinner 26, with the stem 27 connected to the blades 31 rotatably mounted with respect to the spinner housing 33. A disc 29 is also attached to the stem 27 inside the spinner housing 33, which disc 29 rotates along with stem 27 and spinner 26. The modulator 48 is positioned on the disc 29 so that it passes along the path of the surface-sent optical signal in the fiber optic line 14 once every revolution of the disc 29 / blades 31. Thus, modulator 48 modulates the optical signal, for example, once every revolution of the disc 29 / blades 31. Acquisition unit 44 receives the modulated signal (in this case a reflected pulse) and based on the frequency of reception is able to calculate the revolutions per minute of the blades 31. With this calculation, acquisition unit 44 is then able to calculate the flow of the fluids or other condition in the wellbore 12 that causes the spinner 26 to rotate. Thus, the spinner 26 serves as a passive fiber optic flow sensor.

[049] Fig. 14 shows another embodiment of a spinner 26 that is similar to that shown in Fig. 3. The difference is that in the embodiment of Fig. 14 the disc 29 is sealed within the housing 33 and the blades 31 are sealed outside the housing 33 in order to prevent wellbore fluids from entering the

housing 33 and contaminating or deteriorating the optical fiber 14 and optical fiber reading components. Essentially, stem 27 of the Fig. 3 embodiment is replaced with a magnetic coupling 200 between a magnetic disc component 202 and a magnetic blade component 204. The magnetic components 202, 204, each of which may include a permanent magnet, are constructed and configured so that rotation of the magnetic blade component 204 induces rotation of the magnetic disc component 202. In one embodiment, the magnetic blade component 204 has a cup shape, the magnetic disc component has a rod shape, and the housing 33 extends there between and thus also has a cup-shape in such interval. The modulator 48 and acquisition unit 44 function in similar fashion as the Fig. 3 embodiment.

[050] In another embodiment, the modulator 48 on the disc 29 is omitted. Instead, a mirror is placed behind the disc 29 such that the disc 29 is interposed between the optical fiber 14 and the mirror. The disc 29 has one or more openings such that as the disc 29 rotates, an opening is intermittently aligned with the optical fiber 14 and the mirror to allow light from the optical fiber 14 to pass through the opening to the mirror and reflected light to pass through the opening from the mirror back to the optical fiber. This effectively provides a shutter effect, where the mirror is intermittently exposed to light from the optical fiber 14. The rotational speed of the disc 29 determines the frequency at which light is reflected from the mirror back to the optical fiber.

[051] Fig. 9 shows another embodiment of a spinner 26. In this embodiment, a permanent magnet 110 is attached to the rotating stem 27. A fixed coil 112 is attached to the interior of the housing 33. The magnet 110 and coil 112 are placed and configured so that the two come into a magnetic coupling or connection, for example, once every revolution of blade 31/stem 27. Each time the magnet 110 and coil 112 become magnetically coupled, the electrical signal generated by such coupling or connection is sent through a conductor 114 to a voltage amplifier 116. The voltage amplifier 116 amplifies the voltage, which is then passed on to a piezoelectric material 118 that is mechanically coupled to the optical fiber 14. Voltage imparted to the piezoelectric material 118 causes the material 118 to constrict, creating a strain on optical fiber 14. Thus, the optical fiber 14 is placed under strain once for every revolution of blade 31. For this embodiment, at least one Fiber-Bragg Grating (FBG) 119 may be incorporated into the optical fiber 14.

[052] The FBG 119 shifts the reflected wavelength of the optical signal being sent downhole each time strain is applied to optical fiber 14. The wavelength shift is then detected at the surface by the acquisition unit 44, which information can be used to determine the revolutions per unit time of the blades 31, thereby enabling the determination of the flow rate of the fluid propelling the blades 31. Instead of using piezoelectric material 118, a piezoelectric coating may be applied to optical fiber 14 in order to supply the required strain. In this embodiment, the FBG 119 can be part of the modulator 48. Alternatively, a fiber interferometer may be used instead of an FBG.

[053] Figs. 10 and 11 show another embodiment of a spinner 26. This embodiment is similar to that shown in Fig. 3. However, in this embodiment, modulator 48 is incorporated on the side 35 of disc 29. Optical fiber 14 is placed between the disc side 35 and the housing 33. In one embodiment, the optical fiber 14 is cut at a slanted angle (e.g., 45° angle) at its end (Fig. 11) in order to project optical signals in the direction of the disc side 35.

[054] Sensor 17 may also include a casing collar locator 30, as shown in Figs. 4 and 5. In this embodiment, casing collar locator 30 includes a magnetic component 31 that is activated each time it passes by a casing collar 33. Fig. 4 illustrates the casing collar locator 30 when the magnetic component 31 is not activated. As shown in Fig. 5, the locator 30 is arranged so that each time the magnetic component 31 is activated, the modulator 48 is activated or moved to modulate the optical signal sent down the fiber optic line 14. For instance, the modulator 48 may be activated to come in line with fiber optic line 14 and reflect back the optical signal each time the magnetic component 31 senses a casing collar 35. Thus, the acquisition unit 44 receives the modulated signal (a reflected pulse) each time the locator 30 passes a casing collar 33. The acquisition unit 44 then identifies the location of casing collars 33 passed by the logging tool 12.

[055] Fig. 12 shows another embodiment of a casing collar locator 30. In this embodiment, a permanent magnet 120 and a coil 122 are fixedly mounted in the interior of housing 124. Optical fiber 14 may pass through the magnet 120 and coil 122, both of which can be annular in shape. As the casing collar locator 30 is deployed in a wellbore, it will pass a number of casing collars. Each time the locator 30 passes a casing collar, the casing collar and the magnet 120 and coil 122 will become magnetically coupled, which causes generation of an electric signal that is sent through a conductor 126 to a voltage amplifier 128. The voltage amplifier 128 amplifies the voltage, which is

then passed on to a piezoelectric material 130 that is mechanically coupled to the optical fiber 14. Voltage imparted to the piezoelectric material 130 causes the material 130 to constrict creating a strain on optical fiber 14. Thus, the optical fiber 14 is placed under strain once for every casing collar that is sensed. For this embodiment, at least one Fiber-Bragg Grating (FBG) 132 may be incorporated into the optical fiber 14. The FBG 132 shifts the reflected wavelength of the optical signal being sent downhole each time strain is applied to optical fiber 14. The wavelength shift is then detected at the surface by the acquisition unit 44, which information can be used to identify the location of the sensed casing collars. Instead of using piezoelectric material 118, a piezoelectric coating may be applied to optical fiber 14 in order to supply the required strain. In this embodiment, the FBG 119 can be part of the modulator 48.

[056] Fig. 13 shows another embodiment of casing collar locator 30. This embodiment includes a permanent, fixed magnet 140 and a moving magnet 142. The fixed magnet 140 and moving magnet 142 are configured so that the moving magnet 142 moves in relation to the fixed magnet 140 each time the locator 30 passes a casing collar and a magnetic connection or coupling is created between the casing collar and the magnets 140, 142. The moving magnet 142 is fixed to a component 144 that includes a modulator 48. The modulator 48 may include alternately disposed black and white lines. Optical fiber 14 is disposed within housing 146 so that its end faces the side of component 144 and the modulator 48. The optical fiber 14 end is cut so that the optical signals are directed towards the modulator 48, as shown in Fig. 11. When moving magnet 142 moves, so does the modulator 48, which causes the black and white lines to also shift in relation to the optical fiber 14. The shift and movement in the black and white lines causes the reflected optical signal to also be modulated. Therefore, at the surface, an operator can identify the location of a casing collar each time the acquisition unit receives a reflected optical signal that is thus modulated. A spring 148 may be used to maintain moving magnet 142 and component 144 in a static position. Instead of black and white lines, the modulator 48 can include profiles of other color or shapes to provide indication of movement.

[057] Alternatively, the modulator 48 of Fig. 13 can be a plate with one or more openings, with the plate being moveable by movement of the moving magnet 142. A mirror is aligned with respect to the end of the optical fiber, and the plate is provided between the mirror and the optical fiber. As the plate moves, an opening in the plate lines up with the mirror and the optical fiber end such that

light can pass through the opening from the optical fiber to the mirror, and reflected light can pass from the mirror to the optical fiber through the opening. This effectively provides a light shutter effect controlled by movement of the moving magnet 142 where transmitted light (from the optical fiber) and reflected light (from the mirror) is allowed to intermittently pass through the opening of the moving plate..

[058] Fig. 15 shows another embodiment of the casing caller locator 30, which includes a permanent magnet 150 that generates magnetic fields indicated as 152. The optical fiber 14 is coated with a magneto-strictive coating, which is formed of a magneto-strictive material (e.g., nickel). In the presence of a strong magnetic field, the magneto-strictive material shrinks slightly in the direction of the field. The shrinking of the magneto-strictive coating causes strain to be applied onto the optical fiber 14, which incorporates an FBG 154 to shift the reflected wavelength of an optical signal in response to strain applied to the optical fiber 14 by the magneto-strictive coating.

[059] Various other types of fiber optic measurement, sensing, and transmission techniques may be used with the system, depending on the type of sensor 17. For instance, chemical sensors may include fiber optic lines doped or coated with a particular reactant that reacts only when it comes into contact with a target fluid or chemical (such as sulfur, water, or hydrogen sulfide). The reaction of the reactant then causes a specific change on the fiber optic line 14 which in turn causes a specific change in the optical signal being returned by the sensor 17 from the downhole environment to the surface through the fiber optic line 14 (such as a change in intensity, frequency, polarization state, or phase). Acquisition unit 44 receives this return optical signal and discerns the relevant information from the sensor 17 by identifying the specific change imparted by the sensor 17 on the return optical signal. Fiber optic pressure sensors function in similar ways.

[060] The fiber optic line 14 also allows a distributed temperature measurement to be taken along the length of the fiber optic line 14 or the plurality of optic fiber lines disposed inside the conduit 32 (Fig. 1). Generally, pulses of light at a fixed wavelength are transmitted from the optical transmitter 20 through the fiber optic line 14. Light is back-scattered within fiber optic line 14 and returns to the surface equipment 44. Knowing the speed of light and the moment of arrival of the return signal enables its point of origin along the fiber line 14 to be determined. Temperature stimulates the energy levels of the silica molecules in the fiber line 14. The back-scattered light contains upshifted

and downshifted wavebands (such as the Stokes Raman and Anti-Stokes Raman portions of the back-scattered spectrum), which can be analyzed to determine the temperature at origin. In this way the temperature of each of the responding measurement points in the fiber line 14 can be calculated by the equipment 44, providing a complete temperature profile along the length of the fiber line 14. The fiber optic line 14 is connected to a distributed temperature measurement system receiver, which can be a unit within the acquisition unit 44 and which can be an optical time domain reflectometry unit. The fiber optic line 14 can be used concurrently as a transmitter of data from the logging tool 12, a transmitter of downhole tool activation signals (as will be described), and as a sensor/transmitter of distributed temperature measurement. In another embodiment, fiber optic line 14 may be used to take a distributed strain measurement along the length of the fiber optic line(s) 14. The fiber optic line(s) 14 may also be used to support other sensing techniques, such as distributed or multipoint strain and/or temperature, or even an acoustic array.

[061] It is noted that if more than one sensor 17 is used in the logging tool 12, the fiber optic line 14 may have to be split into a plurality of fiber optic lines, each being connected to a different sensor 17. Either wavelength division multiplexing (WDM) or time division multiplexing (TDM) may be used to interrogate the sensors 17 in this configuration. Optical couplers may also be used to facilitate this configuration. In another embodiment, a separate fiber optic line 14 is used for each sensor 17, with each fiber optic line 14 being disposed in the conduit 32.

[062] In one embodiment, conduit 32, with fiber optic line 14 therein, may also be used to actuate downhole devices. Conduit 32 may be pressurized with a fluid, wherein the pressurized fluid actuates downhole tools such as a packer 50 or a perforating gun 52 (see Fig 2). The activation signal may be applied pressure sent through conduit 32 above a certain threshold or pressure pulses with a specific signature. The downhole tool includes a signal receptor, such as a ratchet mechanism, shear pinned firing head, or a pressure transducer, which receives the activation signal and activates the downhole tool if the correct signal is received by the receptor. For instance, packer 50 may actuate to grip and seal against the wellbore walls, or thereafter, to ungrasp and unseal from the wellbore walls. Also, perforating gun 52 may actuate to shoot the shaped charges 55 and create perforations 54 in the wellbore. Other downhole tools that may be activated include flow control valves, including sleeve valves and ball valves, samplers, sensors, pumps, or tractors.

[063] In another embodiment, the downhole tools described above may be activated by optical signals sent through the fiber optic line 14 (instead of pressure signals sent through the conduit 32). In this embodiment, the downhole tool is functionally connected to the fiber optic line 14 so that a specific optical signal frequency, signal, wavelength or intensity activates the downhole tool. A photovoltaic converter can be used to facilitate the reception of the optical signal and conversion of the optical signal into activation energy for downhole tools. Such photovoltaic converters can convert optical energy into electrical or even mechanical energy. In another related embodiment, the downhole tool is connected to a fiber optic line 14 that is not used for logging data transmission to the surface.

[064] In another embodiment, pressure pulses through the conduit 32 and optical signals through a fiber optic line 14 can both be sent to activate the downhole tools. In one embodiment, pressure pulses through the conduit 32 and optical signals through a fiber optic line 14 can be sent simultaneously to activate different downhole tools. In another embodiment, data in the form of optical signals can be transmitted through the fiber optic line 14 at the same time pressure signals are transmitted through the conduit 32. In yet another embodiment, data in the form of optical signals and activation commands in the form of optical signals can be sent simultaneously through the fiber optic line 14.

[065] The attached figures show the use of logging system 10 in a land well. However, logging system 10 can also be used in offshore wells on platforms or located subsea.

[066] In operation and in relation to Figs. 1 and 2, an operator first connects stuffing box 36 and lubricator 70 on top of wellhead 34 and begins to deploy conduit 32 from the reel 38 and into wellbore 5. As previously stated, the stuffing box 36 seals against the outside wall of the conduit 32 enabling the deployment of the logging system 10 in a wellbore 5 that is pressurized. In general, the logging tool 12 is lowered to the appropriate depth in the well and the sensors 17 take their relevant readings as the tools are moved in the well. In another embodiment the tools are held stationary and data is gathered whilst the tubing, tools, and optic fiber are stationary in the well. In the embodiment in which the fiber optic line 14 is deployed after the conduit 32 is in place, the pump 46 is activated and the pumped fluid acts to drag the fiber optic line 14 down the conduit 32.

[067] The surface optical transmitter 20 sends an unmodulated signal to the logging tool 12. In the embodiment including a modulator 48, the modulator 48 modulates the signal so as to encode the data onto the signal that returns to the acquisition unit 44. In the embodiment not including a modulator 48, the sensor 17 reflects a return optical signal back to the acquisition unit 44 with the relevant measurement encoded therein. In either case, the data measured by the logging tool 12 is sent to the acquisition unit 44 in real time.

[068] Logging tool 12 may be lowered so that spinner 26 and the other sensors 17 are adjacent perforations 54 and formation 57 so as to obtain accurate and real time data of the parameters adjacent to such perforations 54 and formation 57. In the embodiment in which the fiber optic line 14 is also used as a distributed temperature measurement system, the distributed temperature measurements may be used to approximately determine flow along the length of the wellbore 5 (including across different perforations), since flow acts to change the temperature along the wellbore and hence the fiber optic line 14. Furthermore, this inferred distributed flow profile along the well can subsequently be correlated with the spinner logging tool located on the lower end of the conduit 32. Using the distributed temperature measurement to approximately determine flow indicates to an operator which areas or perforations in the wellbore 5 should be correlated with the logging tool 12, such as by taking the real flow measurement using spinner 26. Casing collar locator 30 may be used to identify the location of casing collars and therefore determine the depth of the logging tool 12.

[069] The downhole tools, such as packer 50 and perforating gun 52, may be activated at any point by way of pressure signals or hydraulically transmitted energy through the conduit 32 or optical signals through a fiber optic line 14. Having the ability to perforate a formation and then log the relevant formation in the same trip saves time and money.

[070] Once the logging operation is completed, the logging tool 12 is raised by reversing reel 38. It is appreciated that reel 38 and the relative size of conduit 32 enables the repeated and simple deployment and retrieval of logging tool 12. Placing reel 38 on vehicle 40 or otherwise making the reel portable enables the logging system 10 to be used in multiple wellbores.

[071] By use of an all-optical system (fiber optic transmission line 14 and sensors 17) in some embodiments, the detriments of electrical devices are avoided. This is particularly helpful in high-

temperature, high-pressure wells, such conditions being extremely harsh on electrically powered devices. Compared to electrical tools, additional benefits of an all optical system include that optical tools are much less susceptible to shock or vibrations encountered during transportation to or deployment within a wellbore, optical tools are lighter, and optical tools may cost less. In other embodiments, both optical and electrical components are used.

[072] According to another embodiment, a tracer injection tool 300 (shown in Fig. 16) can be controlled by using an optical fiber 302. The end of the optical fiber 302 is coupled to a converter 304 that converts light energy to electrical or mechanical power. Optionally, a filter 304 is provided to filter out undesired optical signals, such as optical signals that are not of a particular wavelength or wavelengths. The converter 304 is coupled to a valve 306 to control operation of the valve 306. The valve 306 controls communication through a port 308 that extends through a housing 310 of the tracer injection tool 300. In the closed position shown in Fig. 16, the valve 306 prevents tracer fluid from flowing from a channel 314 through the port 308 to the outside environment. The tracer fluid is contained in a chamber 312 that is defined by the housing 310, a wall 316, and a piston 318.

[073] The piston 318 is moveable along a longitudinal direction (indicated as L) of the tracer injection tool 300. A spring 320 applies a force against the piston 318 to apply pressure against the tracer fluid within the chamber 312. Optionally, a port 322 is provided to enable outside wellbore pressure to be communicated into a chamber 324 in which the spring 320 is located. The outside wellbore pressure applies a hydrostatic pressure against the piston 318. The spring 320 is positioned between the piston 318 and a fixed wall 326.

[074] In operation, in response to an optical signal transmitted down the optical fiber 302, the converter 304 converts the signal to cause the valve 306 to open to allow the tracer fluid in the channel 314 to flow out of the port 308 into the surrounding wellbore environment. The tracer injection tool 300 is lowered to a specific wellbore interval, at which point the valve 306 is opened to inject the tracer fluid into the wellbore fluid. This allows a well operator to track fluid flow within the wellbore.

[075] A modified version of the tool shown in Fig. 16 can be used to collect a sample. In a sampler, instead of a spring 320 to apply a force against the moving piston 318, an atmospheric chamber can be provided in place of the spring 320, such that when the valve 306 is opened, the

outside wellbore fluid will cause the piston 318 to move against the atmospheric chamber to enable wellbore fluid to enter the chamber 312. After the sample of fluid is collected, the valve 306 can be closed (in response to an optical signal transferred down the optical fiber 302 and received by the converter 304).

[076] Alternatively, a fiber optic sampler does not include a moveable piston as in the fiber optic sampler discussed above. Instead, the sampler includes a bottle or other chamber that contains a vacuum. When a valve controlled by an optical signal communicated down the optical fiber is opened, wellbore fluid rushes into the bottle, after which the valve can be closed.

[077] According to another embodiment, a spectroscopy tool 400 includes an optical fiber 402 and a channel or chamber 404 that contains a fluid to be analyzed by use of spectroscopy. The optical fiber 402 has a first segment 404 that is coupled by a coupler 406 to a second optical fiber segment 408. The second optical fiber segment 408 is coupled to the fluid channel or chamber 404, and a third optical fiber segment 410 is coupled to the other side of the fluid channel or chamber 404. A delay element 412 is optionally provided in the third optical fiber segment 410 to provide some type of delay to light returning back to the surface.

[078] In operation, incoming light is transmitted over the optical fiber 402 that is transferred from the optical fiber segment 404 to the second optical fiber segment 408. The incoming light passes through the fluid channel or chamber 404. Different types of fluid absorb or attenuate light at different wavelengths differently. After passing through the fluid channel or chamber 404, the attenuated or modulated light proceeds through the optical fiber segment 410, passes through the delay element 412 (if present) and is communicated through the coupler 406 back to the first optical fiber segment 404. The attenuated or modulated light is transmitted up the optical fiber 402 back to the surface.

[079] In a different embodiment of a spectroscopy tool, shown in Fig. 18, instead of using the arrangement of Fig. 17, an optical fiber 420 is attached at its end to a fluid channel or chamber 422. A mirror or other type of reflective device 424 is provided on the other side of the fluid channel or chamber 422. Light transmitted down the optical fiber 420 passes through the fluid in the channel or chamber 400, and is reflected back by mirror or other reflective device 424 back through the

channel or chamber 422 and back to the optical fiber 420. The attenuated light (which has passed through the channel or chamber 422 twice) is transmitted back to the surface for processing.

[080] In yet another embodiment, a refraction measurement tool is provided by placing an end of the optical fiber into a fluid. Light is transmitted through the optical fiber into the fluid. The amount of light reflected by the fluid is proportional to the index of refraction of the fluid in relation to the optical fiber or to an optical window in front of the optical fiber. The measured index of refraction provides an indication of the type of fluid (e.g. gas or liquid).

[081] According to yet another embodiment, Fig. 19 shows an inclinometer 440 to detect the inclination of a tool string in which the inclinometer 440 is attached. The inclinometer 440 includes a mass 442 that is attached to optical fiber segments 444, 446, and 448 (Fig. 20). The other side of the mass 442 is also connected to optical fiber segments in similar fashion. The optical fiber segments 444, 446, and 448 may be part of the same optical fiber, or part of different optical fibers. To enable the optical fiber segments to be attached to the mass 442 in the manner depicted in Figs. 19 and 20, a single optical fiber is threaded through the mass 442 and an opening in a wall 451. The optical fiber is looped (at 450) back and threaded through the wall 451 and through the mass 442 at a different location. The threading is repeated to provide the multiple fiber optic segments depicted in Figs. 19 and 20. The mass 442 and attached optical fiber segments are located in a chamber 452 defined by the housing 454 and walls 456 and 452.

[082] FBGs 458, 460, and 462 are provided on each of respective fiber optic segments 444, 446, and 448. Different orientations of the mass 442 cause different strains to be applied on the optical fiber segments, 444, 446, and 448, which in turn cause the FBGs 458, 460, and 462 to modulate the optical signals passing through respective signals differently.

[083] In yet another embodiment, it is possible to optically identify the position of the main axis of a tool in relational to the magnetic force. This can be performed by using magneto-strictive materials, optically interrogating a compass or magnetically interrogating a compass and encoding the signal to a fiber in a manner similar to the casing caller locators described above.

[084] Fig. 21 shows a gamma ray detector 600 that includes a housing 602 containing a scintillating crystal 604 and an optical fiber segment 606. The scintillating crystal 604 converts

gamma ray photons into optical photons. However, the photons produced by the scintillating crystal 604 are shorter wavelength signals than the infrared band of signals that are transmitted through optical fibers. In accordance with some embodiments of the invention, the optical photons produced by the scintillating crystal 604 are converted by a detector 608 to either an electrical signal or to an optical signal. If converted to an optical signal, the optical signal is suitable for transmission over the optical fiber 606 back to the surface. However, if the detector 606 converts the optical photons from the scintillating crystal 604 to an electrical signal, the electrical signal is provided to an optical transmitter or modulator 610. If a modulator, the transmitted optical signal communicated from the surface down the optical fiber 606 to the modulator 610 is changed or modulated in some manner and reflected back to the surface. However, if an optical transmitter is used, then the electrical signal provided by the detector 608 is used to control the optical signal generated by the optical transmitter and transmitted back to the surface over the optical fiber 606.

[085] According to further embodiments, a resistivity measurement tool 620 includes a housing 622 that contains optical fibers 624 and 626, as well as electrodes 628, 630, 632, and 634 for measuring the resistivity of the surrounding formation. The optical fiber 626 receives transmitted light from a surface, with the transmitted light received by a detector 628 that converts the optical signal to electrical signal. The electrical signal is provided to electrodes 628 and 634, which generate a current into the surrounding formation. The current is received by electrodes 630 and 632, with the current having a characteristic determined by the resistivity of the surrounding formation. The current received by the electrode 630 and 632 is converted to electrical voltage that drives a piezoelectric (PZT) element 636. The piezoelectric element 636 is provided adjacent an optical interferometer 642 that is located between two FBGs 638 and 640. The optical interferometer 642 causes a change in the path length of the optical signal in the optical fiber 624. This modulating enables surface equipment to detect the resistivity of a formation that is being tested. In addition to measuring formation resistivity, the tool 620 can also be used to determine water volume fraction estimation in multi-phase flows, corrosion surveillance, and others.

[086] In another implementation as shown in Fig. 22, instead of using electrodes to measure resistivity or other characteristics, induction coils 650, 652, 654, and 656 are employed. In this embodiment, an optical fiber 658 transmits light down to the end of the optical fiber, which is received by a detector 655. The detector 655 converts the optical signals to electrically signals,

which cause the induction coils to generate magnetic fields. The generated magnetic fields have characteristics that depend on the resistivity of the surrounding formation. The magnetic fields are detected by induction coils 650 and 652, which are coupled to a piezoelectric element 660. The piezoelectric element 660 modulates an optical interferometer 662 provided between FBGs 664 and 666. This modulation is thus controlled by magnetic fields that depend upon resistivity of the surrounding formation.

[087] In other embodiments, optical fiber technology can be used in other applications. For example, an array of FBG sensors can be added to an optical fiber to provide multi-point

CLAIMS

What is claimed is:

1. 1. A system to log a wellbore, comprising:
 2. a logging tool adapted to be deployed in a wellbore and including at least one fiber optic sensor;
 4. a fiber optic line in optical communication with the fiber optic sensor; and
 5. the fiber optic sensor adapted to transmit data on a real time basis through the fiber optic line.
1. 2. The system of claim 1, wherein the data comprises at least one measurement of the wellbore environment.
1. 3. The system of claim 1, wherein the data comprises status data from the logging tool.
1. 4. The system of claim 1, wherein the fiber optic line is incorporated into a slickline.
1. 5. The system of claim 4, wherein the logging tool is attached to the slickline.
1. 6. The system of claim 1, wherein the fiber optic line is incorporated into a braided cable.
1. 7. The system of claim 6, wherein the braided cable also includes at least one electrical

- 1 11. The system of claim 10, wherein the actuation signal comprises a hydraulic signal.
- 1 12. The system of claim 11, wherein the at least one device comprises one of a packer, a shaped
2 charge, a flow control valve, a sleeve valve, a ball valve, a sampler, a sensor, a pump, or a tractor.
- 1 13. The system of claim 9, wherein the conduit is a tube.
- 1 14. The system of claim 9, wherein the conduit is a coiled tubing.
- 1 15. The system of claim 9, wherein the conduit is deployed within a coiled tubing.
- 1 16. The system of claim 9, wherein the logging tool is attached to the conduit.
- 1 17. The system of claim 1, wherein the fiber optic line is deployed through a stuffing box
2 installed on a wellhead.
- 1 18. The system of claim 17, wherein the stuffing box forms a seal with the fiber optic line.
- 1 19. The system of claim 1, wherein the fiber optic line is deployed from a reel located at a
2 surface of the wellbore.
- 1 20. The system of claim 19, wherein the reel is located on a vehicle.
- 1 21. The system of claim 19, wherein the logging tool is deployed and retrieved multiple times in
2 the same wellbore.
- 1 22. The system of claim 20, wherein the logging tool is deployed and retrieved from multiple
2 wellbores.

1 23. The system of claim 19, further comprising:
2 an optical slip ring functionally associated with the reel and the fiber optic line;
3 an acquisition unit attached to the fiber optic line at the surface;
4 the optical slip ring adapted to allow the transmission of optic data to the static acquisition unit
5 while the conduit and fiber optic line therein move on the reel in and out of the wellbore.

1 24. The system of claim 1, wherein the fiber optic line is optically connected to an acquisition
2 unit adapted to receive the data.

1 25. The system of claim 24, wherein the acquisition unit processes the data.

1 26. The system of claim 9, wherein:
2 a transmitter is located at a surface of the wellbore;
3 a modulator is located downhole;
4 the transmitter transmits an optical signal to the modulator; and
5 the modulator modulates the optical signal so that the return optical signal is encoded with the data.

1 27. The system of claim 1, wherein:
2 a transmitter is located at a surface of the wellbore;
3 a modulator is located downhole;
4 the transmitter transmits an optical signal to the modulator; and
5 the modulator modulates the optical signal so that the return optical signal is encoded with the data.

1 28. The system of claim 1, wherein:
2 a transmitter is located downhole; and
3 the transmitter sending optical signals through the fiber optic line based on the readings of the at
4 least one fiber optic sensor.

1 29. The system of claim 1, wherein the fiber optic sensor reflects a return optical signal back to
2 an acquisition unit with the relevant measurement encoded therein.

1 30. The system of claim 1, wherein the fiber optic sensor comprises at least one of a temperature
2 sensor, a pressure sensor, an acoustic sensor, a casing collar locator, a flow sensor, a chemical
3 property sensor, a gamma ray tool, an optical fluid analyzer, a gyro tool, a water detection sensor, a
4 gas detection sensor, an oil detection sensor, a differential pressure sensor, a spectrometer, an
5 inclinometer, a relative bearing sensor, a distributed temperature sensor, a distributed strain sensor, a
6 hydrophone, an accelerometer, a sonic tool, a resistivity sensor, or an induction sensor.

1 31. The system of claim 1, wherein the fiber optic line acts as a distributed temperature sensor.

1 32. The system of claim 1, wherein the fiber optic line acts as a distributed strain sensor.

1 33. The system of claim 1, wherein the fiber optic line acts as an acoustic array.

1 34. The system of claim 1, wherein a plurality of fiber optic lines are in optical communication
2 with the logging tool.

1 35. The system of claim 1, wherein optical signals sent through the fiber optic line actuate at
2 least one device located downhole.

1 36. The system of claim 35, wherein a photovoltaic converter receives the optical signal and
2 enables the actuation of the at least one device.

1 37. The system of claim 35, wherein the at least one device comprises one of a packer, a shaped
2 charge, a flow control valve, a sleeve valve, a ball valve, a sampler, a sensor, a pump, or a tractor.

1 38. The system of claim 1, wherein the fiber optic sensor comprises a piezoelectric material to
2 apply strain on a portion of the fiber optic line.

1 39. The system of claim 38, wherein the fiber optic sensor comprises a fiber Bragg grating
2 provided on the portion of the fiber optic line.

3 time division multiplexing elements to enable communication with the fiber optic sensors at
4 different times.

1 59. The system of claim 1, further comprising:
2 a downhole modulator to modulate an optical signal in the fiber optic line.

1 60. The system of claim 59, wherein the modulator is an optical interferometer.

1 61. The system of claim 1, wherein the fiber optic line includes an end cut at a slanted angle.

1 62. The system of claim 59, wherein the modulator moves in relation to the fiber optic line to
2 cause the modulation of the optical signal.

1 63. The system of claim 59, wherein the modulator comprises a piezoelectric element to apply
2 strain on a portion of the fiber optic line.

1 64. A fiber optic flow sensor adapted to be disposed in a wellbore, comprising:
2 a fiber optic line carrying an optical signal;
3 a spinner adapted to spin when in contact with fluids flowing through the wellbore; and
4 a modulator functionally connected to the spinner, the modulator modulating the optical
5 signal depending on the spinning of the spinner.

1 65. The sensor of claim 64, wherein the modulator is located on the spinner and the spinner and
2 modulator are constructed so that the modulator becomes aligned with the fiber optic line at least
3 once every revolution of the spinner.

1 66. The sensor of claim 65, wherein:
2 a pulse is reflected through the fiber optic line each time the modulator becomes aligned
3 with the fiber optic line; and

4 an acquisition unit receives the reflected pulse and determines the velocity of the wellbore fluids
5 based on the frequency of reception of the reflected pulses.

1 67. The sensor of claim 65, wherein the spinner includes a blade coupled to a disc.

1 68. The sensor of claim 67, wherein the blade is located external to the housing and the disc is
2 located internal to the housing.

1 69. The sensor of claim 67, wherein the housing is sealed.

1 70. The sensor of claim 69, wherein the blade and the disc are magnetically coupled across the
2 housing.

1 71. The sensor of claim 67, wherein the modulator is located on the disc.

1 72. The sensor of claim 71, wherein the modulator is located at a side of the disc.

1 73. The sensor of claim 64, wherein the optical signal is modulated by imparting a strain on the
2 fiber optic line.

1 74. The sensor of claim 73, wherein the modulator comprises a fiber bragg grating incorporated
2 on the fiber optic line.

1 75. The sensor of claim 73, further comprising:
2 a permanent magnet coupled to the spinner;
3 a coil attached to a housing; and
4 wherein the permanent magnet and the coil become magnetically connected as the spinner
5 revolves.

1 76. The sensor of claim 75, wherein the magnetic connection generates a voltage that causes a
2 piezoelectric material mechanically coupled to the fiber optic line to constrict and strain the fiber
3 optic line.

1 77. A casing collar locator adapted to detect casing collars disposed in a wellbore, comprising:
2 a fiber optic line carrying an optical signal;
3 a magnetic device adapted to become magnetically connected to a casing collar as the
4 magnetic device passes the casing collar;
5 a modulator that is functionally connected to the magnetic device;
6 wherein the optical signal is modulated by the modulator when the magnetic device passes the
7 casing collar.

1 78. The locator of claim 77, wherein the modulator is an optical interferometer.

1 79. The locator of claim 77, wherein the magnetic device brings the modulator into alignment
2 with the fiber optic line when the magnetic device passes a casing collar and the optical signal is
3 modulated when the modulator is in alignment with the fiber optic line.

1 80. The locator of claim 79, wherein:
2 a pulse is reflected through the fiber optic line each time the modulator becomes aligned
3 with the fiber optic line; and
4 an acquisition unit receives the reflected pulse and thereby identifies the detection of the
5 casing collar.

1 81. The locator of claim 77, wherein the optical signal is modulated by imparting a strain on the
2 fiber optic line.

1 82. The locator of claim 81, wherein the modulator comprises a fiber-bragg grating incorporated
2 on the fiber optic line.

1 83. The locator of claim 81, wherein the magnetic device comprises a permanent magnet and a
2 coil.

1 84. The locator of claim 81, wherein the magnetic connection generates a voltage that causes a
2 piezoelectric material mechanically coupled to the fiber optic line to constrict and strain the fiber
3 optic line.

1 85. The locator of claim 77, wherein the modulator moves in relation to the fiber optic line to
2 cause the modulation of the optical signal.

1 86. The locator of claim 85, wherein the magnetic device comprises a permanent magnet and a
2 moving magnet and the moving magnet moves in relation to the permanent magnet when the
3 magnetic device passes the casing collar.

1 87. The locator of claim 86, wherein movement of the moving magnet causes the movement of
2 the modulator in relation to the fiber optic line.

1 88. The locator of claim 87, wherein the moving magnet is biased to a stationary position by a
2 spring.

1 89. The locator of claim 87, wherein the modulator comprises a component having alternately
2 placed black and white lines.

1 90. A method of logging a wellbore, comprising:
2 deploying a logging tool in a wellbore that includes at least one fiber optic sensor;
3 sending data from the fiber optic sensor; and
4 transmitting the data to a surface of the wellbore on a real time basis through a fiber optic
5 line that is in optical communication with the fiber optic sensor.

1 91. The method of claim 90, wherein the data comprises at least one measurement of the
2 wellbore environment.

- 1 92. The method of claim 90, wherein the data comprises status of the logging tool.
- 1 93. The method of claim 90, further comprising deploying the fiber optic line within one of a
2 slickline or a braided cable.
- 1 94. The method of claim 92, further comprising deploying the fiber optic line within a conduit.
- 1 95. The method of claim 94, further comprising sending an actuation signal through the conduit.
2 to actuate at least one device located downhole.
- 1 96. The method of claim 95, wherein the actuation signal comprises a hydraulic signal.
- 1 97. The method of claim 96, wherein the at least one device comprises one of a packer, a shaped
2 charge, a flow control valve, a sleeve valve, a ball valve, a sampler, a sensor, a pump, or a tractor.
- 1 98. The method of claim 94, wherein the conduit is a tube.
- 1 99. The method of claim 94, wherein the conduit is a coiled tubing.
- 1 100. The method of claim 94, further comprising attaching the logging tool to the conduit.
- 1 101. The method of claim 94, further comprising deploying the conduit from a reel located at a
2 surface of the wellbore.
- 1 102. The method of claim 101, further comprising positioning the reel on a vehicle.
- 1 103. The method of claim 90, further comprising deploying and retrieving the logging tool
2 multiple times in the same wellbore.
- 1 104. The method of claim 90, further comprising receiving the data in an acquisition unit that is
2 optically connected to the fiber optic line.

1 105. The method of claim 90, further comprising:
2 transmitting an optical signal from a transmitter located at a surface of the wellbore to a
3 modulator located downhole; and
4 modulating the optical signal so that the return optical signal is etched with the data.

1 106. The method of claim 90, further comprising reflecting a return optical signal back to an
2 acquisition unit with the relevant measurement encoded therein.

1 107. The method of claim 90, wherein the fiber optic sensor comprises at least one of a
2 temperature sensor, a pressure sensor, an acoustic sensor, a casing collar locator, a flow sensor, a
3 chemical property sensor, a gamma ray tool, an optical fluid analyzer, a gyro tool, a water detection
4 sensor, a gas detection sensor, an oil detection sensor, a differential pressure sensor, a spectrometer,
5 an inclinometer, a relative bearing sensor, a distributed temperature sensor, a distributed strain
6 sensor, a hydrophone, an accelerometer, a sonic tool, a resistivity sensor, or an induction sensor.

1 108. The method of claim 90, wherein the fiber optic line acts as a distributed temperature sensor.

1 109. The method of claim 108, wherein the fiber optic line acts as a distributed strain sensor.

1 110. The method of claim 90, wherein the fiber optic line acts as an acoustic array.

1 111. The method of claim 90, wherein a plurality of fiber optic lines are in optical
2 communication with the logging tool.

1 112. The method of claim 90, further comprising sending an optical signal through the fiber optic
2 line actuate at least one device located downhole.

1 113. The method of claim 112, wherein the at least one device comprises one of a packer, a
2 shaped charge, a flow control valve, a sleeve valve, a ball valve, a sampler, a sensor, a pump, or a
3 tractor.

1 114. The method of claim 105, wherein the modulating comprises imparting a strain on the fiber
2 optic line.

1 115. The method of claim 105, wherein the modulating comprises changing an optical path in an
2 optical interferometer.

1 116. The method of claim 105, wherein the modulating comprises moving a modulator in
2 relation to the fiber optic line.

1 117. A method to calculate the flow of fluid within a wellbore, comprising:
2 providing a spinner adapted to spin when in contact with fluids flowing through the
3 wellbore; and
4 modulating an optical signal transmitted through a fiber optic line depending on the spinning
5 of the spinner.

1 118. The method of claim 117, wherein the modulating step comprises aligning a modulator with
2 the fiber optic line once every revolution of the spinner.

1 119. The method of claim 118, further comprising determining the velocity of the wellbore fluids
2 based on the frequency of modulations.

1 120. The method of claim 117, wherein the modulating step comprises imparting a strain on the
2 fiber optic line.

1 121. The method of claim 120, wherein the imparting step comprises:
2 creating a magnetic connection related to the revolution of the spinner; and
3 generating a voltage that causes a piezoelectric material mechanically coupled to the fiber optic line
4 to constrict and strain the fiber optic line.

1 122. A method for identifying the location of casing collars disposed in a wellbore, comprising:
2 providing a magnetic device adapted to become magnetically connected to a casing collar as
3 the magnetic device passes the casing collar; and
4 modulating an optical signal transmitted through a fiber optic line when the magnetic device passes
5 the casing collar.

1 123. The method of claim 122, wherein the modulating step comprises aligning a modulator with
2 the fiber optic line when the magnetic device passes the casing collar.

1 124. The method of claim 122, wherein the modulating step comprises imparting a strain on the
2 fiber optic line.

1 125. The method of claim 124, wherein the imparting step comprises:
2 creating a magnetic connection between the magnetic device and the casing collar when the
3 magnetic device passes the casing collar; and
4 generating a voltage that causes a piezoelectric material mechanically coupled to the fiber optic line
5 to constrict and strain the fiber optic line.

1 126. The method of claim 122, wherein the modulating step comprises moving a modulator in
2 relation to the fiber optic line.

1 127. The method of claim 126, wherein the moving step comprises moving a moving magnet in
2 relation to a permanent magnet when the magnetic device passes the casing collar.

1 128. The method of claim 127, further comprising biasing the moving magnet to stationary
2 position by use of spring.

1 129. A system for use in a subterranean well, comprising:
2 a conduit extending from a surface of a well towards a bottom of the well;
3 a fiber optic line located within the conduit;
4 the conduit adapted to transmit an actuation signal to actuate at least one device located
5 downhole;
6 the fiber optic line adapted to transmit an optical signal; and
7 wherein the conduit transmits the actuation signal and the fiber optic line transmits the
8 optical signal at the same time.

1 130. The system of claim 129, wherein the actuation signal comprises a hydraulic signal.

1 131. The system of claim 129, wherein the optical signal comprises a signal to actuate at least
2 one device located downhole.

1 132. The system of claim 129, wherein the optical signal comprises data.

1 133. A method for transmitting signals in a subterranean well, comprising:
2 providing a conduit that extends from a surface of a well towards a bottom of the well;
3 providing a fiber optic line within the conduit;
4 transmitting an actuation signal through the conduit to actuate at least one device located
5 downhole; and
6 transmitting an optical signal through the fiber optic line at the same time as the transmitting
7 an actuation signal step.

1 134. A system comprising:
2 a fiber optic line; and
3 a device responsive to optical signals in the fiber optic line, the device comprising:
4 a valve responsive to the optical signals; and
5 a chamber, the valve to control communication of fluid between the chamber and a
6 wellbore environment.

- 1 135. The system of claim 134, wherein the device comprises a tracer injection device.
- 1 136. The system of claim 134, wherein the device comprises a sampler device.
- 1 137. The system of claim 136, wherein the sampler device comprises a bottle containing a
2 vacuum prior to opening of the valve.
- 1 138. A system to log a wellbore, comprising:
2 a tool adapted to be deployed in a wellbore;
3 a fiber optic line in optical communication with the tool; and
4 the tool comprising at least one of a temperature sensor, a pressure sensor, an acoustic
5 sensor, a casing collar locator, a flow sensor, a chemical property sensor, a gamma ray tool, an
6 optical fluid analyzer, a gyro tool, a water detection sensor, a gas detection sensor, an oil detection
7 sensor, a differential pressure sensor, a spectrometer, an inclinometer, a relative bearing sensor, a
8 distributed temperature sensor, a distributed strain sensor, a hydrophone, an accelerometer, a sonic
9 tool, a resistivity sensor, an induction sensor, a spectrometer, a refraction measurement device, a
0 tracer injection tool, a packer, a shaped charge, a flow control valve, a sleeve valve, a ball valve, a
1 sampler, a sensor, a pump, and a tractor.

1/10

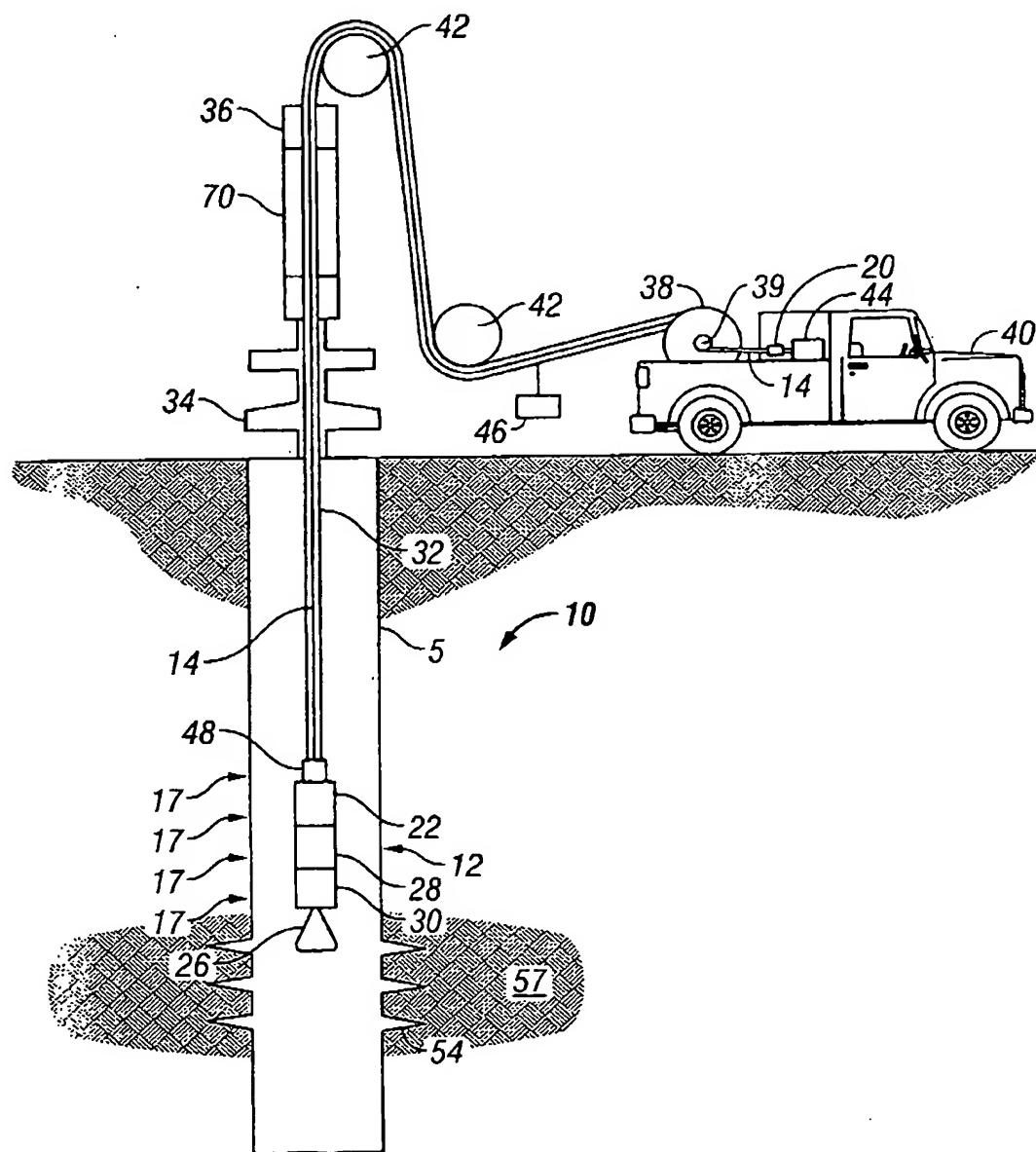


FIG. 1

2/10

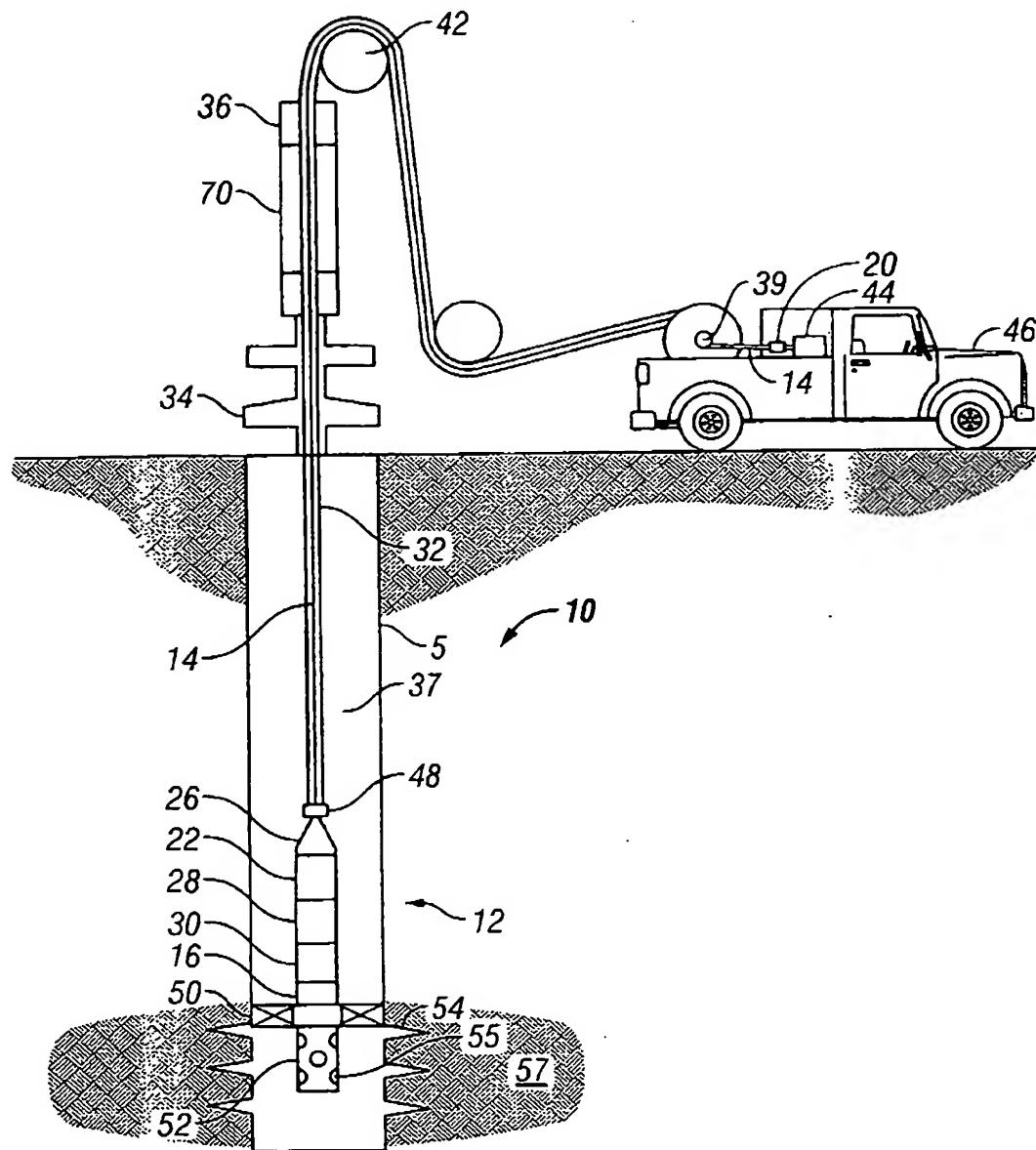


FIG. 2

3/10

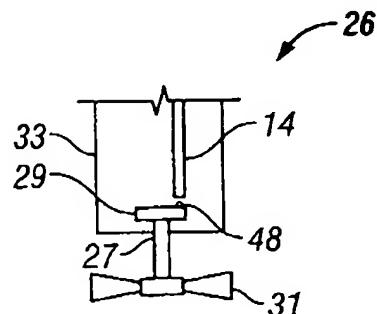


FIG. 3

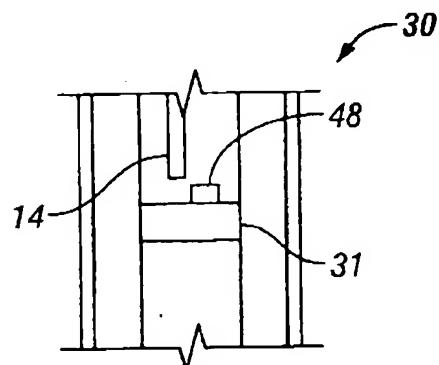


FIG. 4

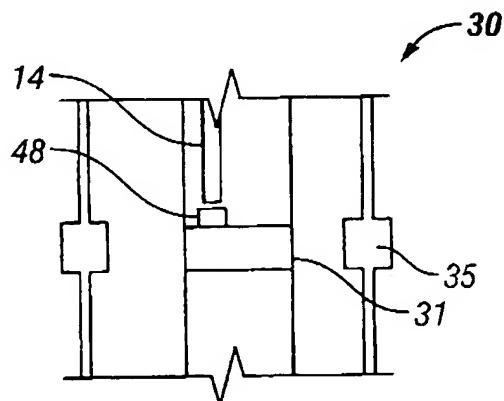


FIG. 5

10/525562

PCT/GB2003/003785

WO 2004/020789

4/10

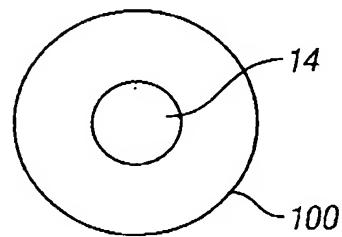


FIG. 6

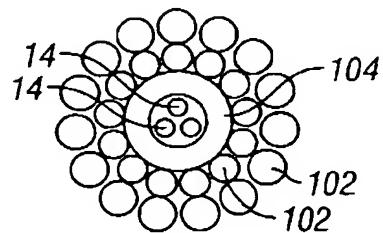


FIG. 7

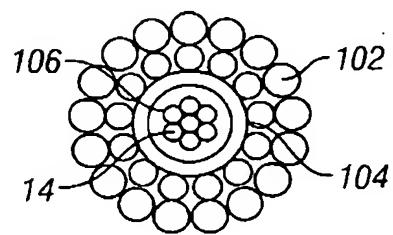


FIG. 8

5/10

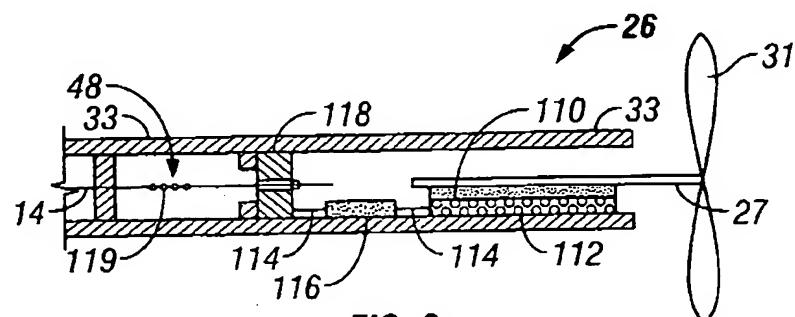


FIG. 9

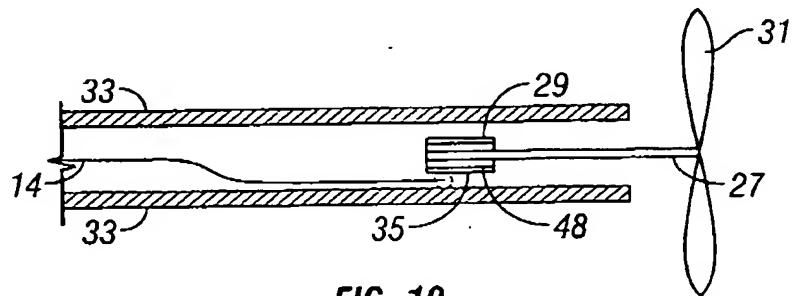


FIG. 10

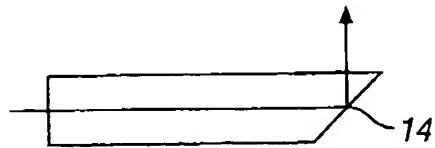


FIG. 11

6/10

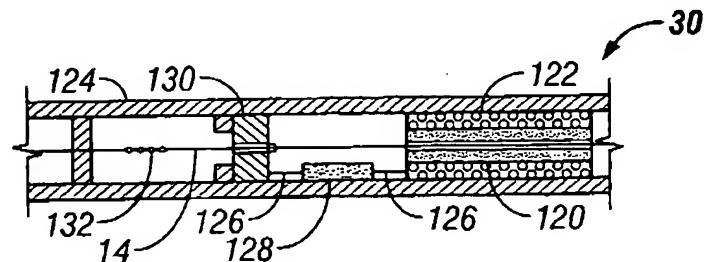


FIG. 12

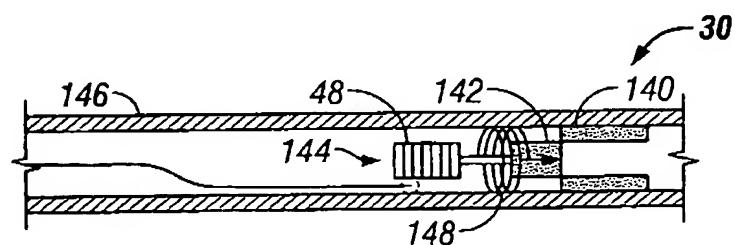


FIG. 13

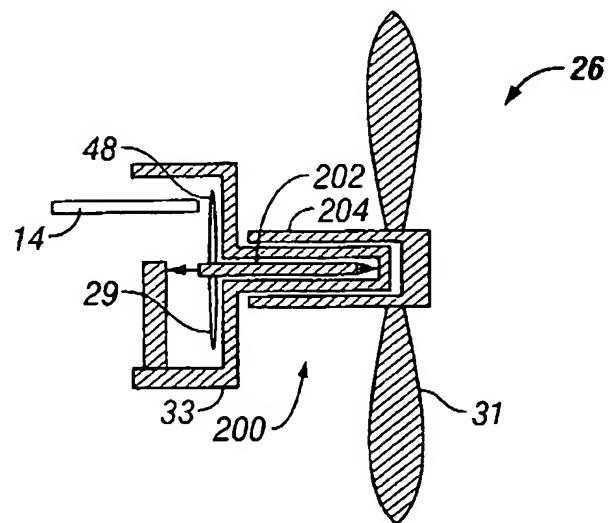


FIG. 14

7/10

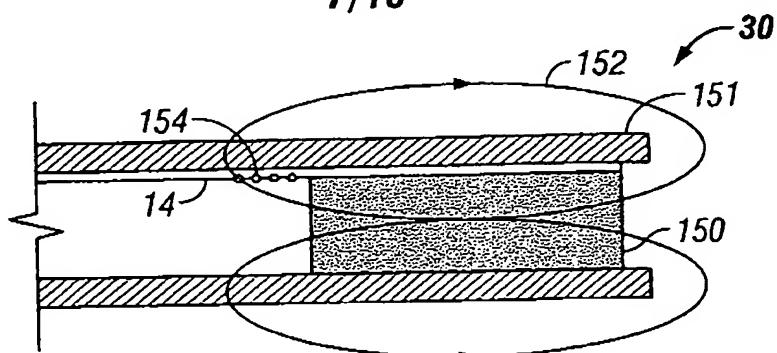


FIG. 15

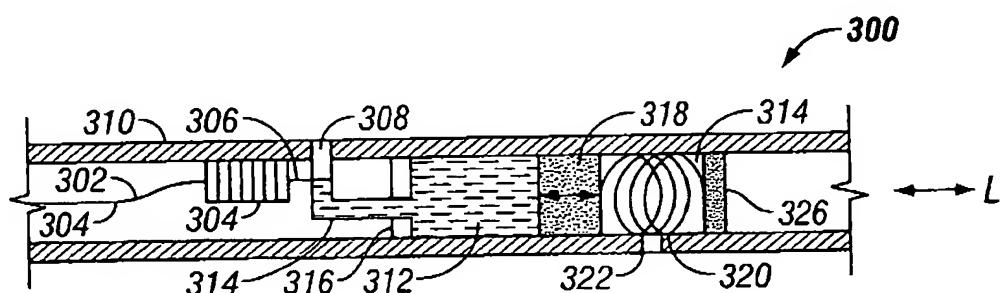


FIG. 16

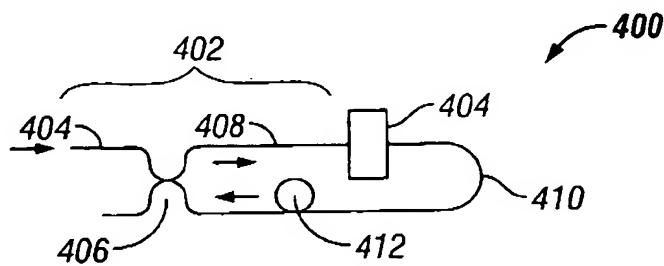


FIG. 17

8/10



FIG. 18

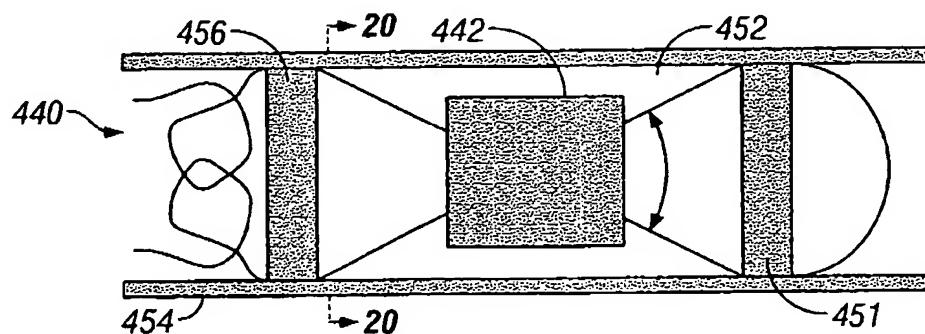


FIG. 19

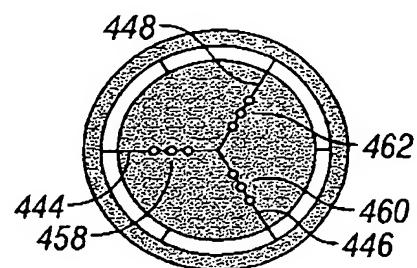


FIG. 20

9/10

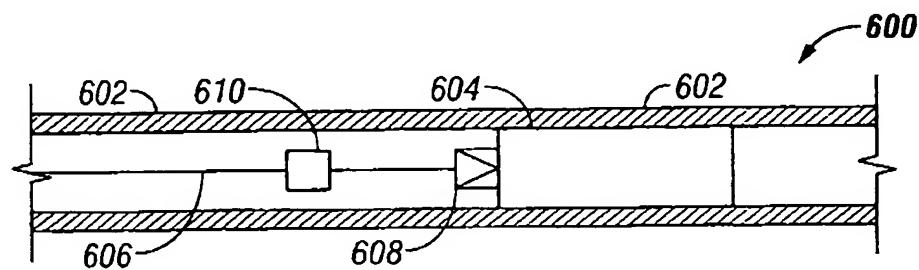


FIG. 21

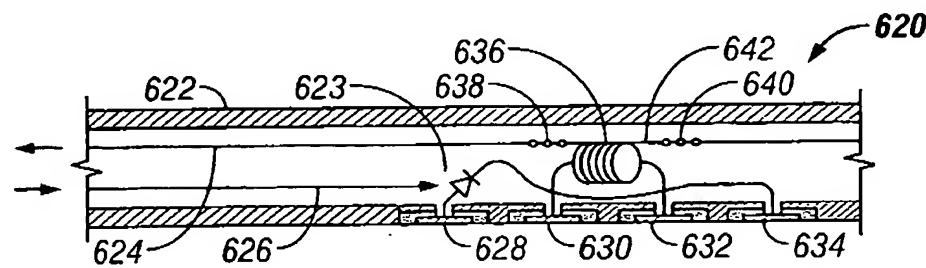


FIG. 22

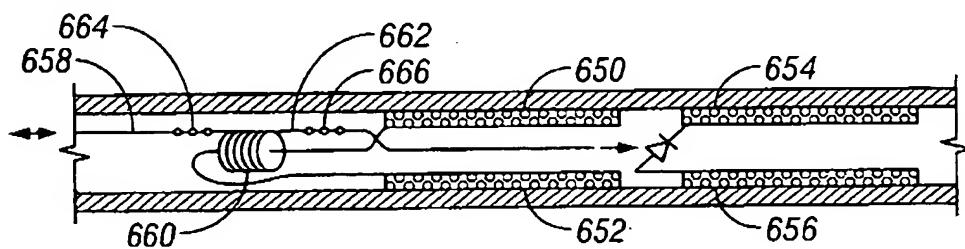


FIG. 23

10/525562

PCT/GB2003/003785

WO 2004/020789

10/10

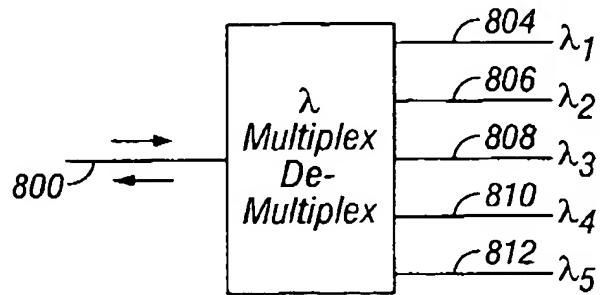


FIG. 24

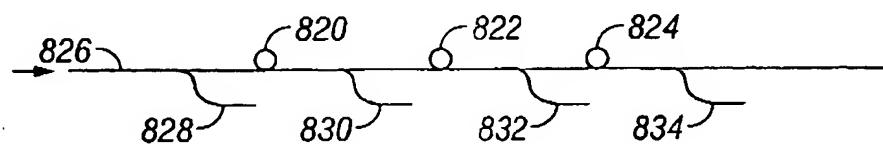


FIG. 25

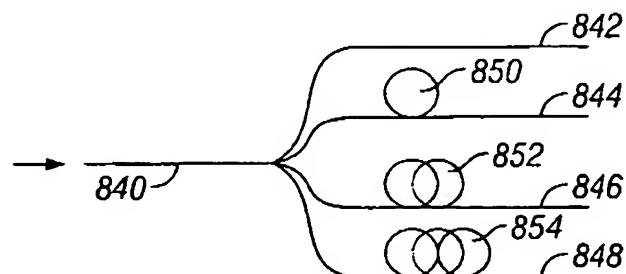


FIG. 26

Rec'd PCT/PTC 24 FEB 2005

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

**(19) World Intellectual Property Organization
International Bureau**



**(43) International Publication Date
11 March 2004 (11.03.2004)**

PCT

(10) International Publication Number
WO 2004/020789 A3

(51) International Patent Classification⁷: E21B 47/12,
47/09, 47/10

(21) International Application Number:
PCT/GB2003/003785

(22) International Filing Date: 29 August 2003 (29.08.2003)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
60/407,084 30 August 2002 (30.08.2002) GB
60/434,093 17 December 2002 (17.12.2002) GB

(71) Applicant (*for all designated States except US*): SENSOR HIGHWAY LIMITED [GB/GB]; 8th Floor, South Quay Plaza II, 183 Marsh Wall, London E14 9SH (GB).

(72) Inventors; and

(75) Inventors/Applicants (*for US only*): RAMOS, Rogerio, T. [GB/GB]; 21 Taw Drive, Chandlers Ford, Hampshire SO53 4SL (GB). LEGGETT, Nigel [GB/GB]; Barnsell House, Landford, Salisbury, SP5 2QP (GB).

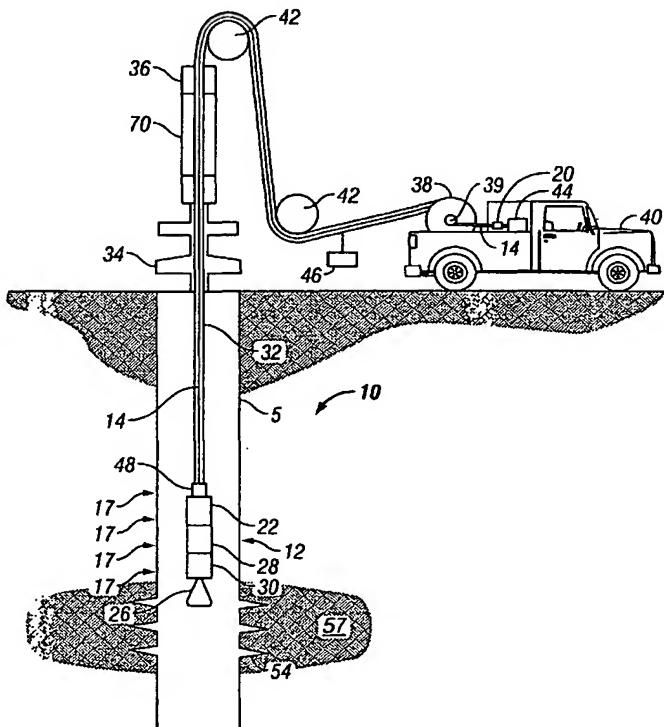
(74) Agent: STOOLE, Brian, David; Sensa, Gamma House, Chilworth Science Park, Southampton SO16 7NS (GB).

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

(54) Title: METHOD AND APPARATUS FOR LOGGING A WELL USING A FIBER OPTIC LINE AND SENSORS



(57) Abstract: A system and method to log a wellbore, comprising a logging tool adapted to be deployed in a wellbore environment, the logging tool including at least one sensor for taking a measurement of the wellbore environment. The sensor is a fiber optic sensor and the system includes a fiber optic line in optical communication with the sensor. The data measured by the sensor is transmitted through the fiber optic line on a real time basis to the surface, where the data is processed into a real time display. In one embodiment, the fiber optic sensor is a passive sensor not requiring electrical or battery power. In another embodiment, a continuous tube with one end at the earth's surface and the other end in the wellbore is attached to the logging tool and includes the fiber optic line disposed therein.

WO 2004/020789 A3

**Published:**

- *with international search report*
- *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments*

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(88) Date of publication of the international search report:

1 July 2004

INTERNATIONAL SEARCH REPORT

PCT/GB 03/03785

A. CLASSIFICATION OF SUBJECT MATTER
 IPC 7 E21B47/12 E21B47/09 E21B47/10

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHEDMinimum documentation searched (classification system followed by classification symbols)
 IPC 7 E21B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 02/057805 A (TUBEL PAULO S) 25 July 2002 (2002-07-25) paragraph '0050! - paragraph '0056!; figures 1,4 ---	1,90
X	WO 02/23169 A (OPTOPLAN AS ; KNUDSEN SVERRE (NO); KRINGLEBOTN JON THOMAS (NO); ROE) 21 March 2002 (2002-03-21) the whole document ---	1,90
X	GB 2 364 380 A (BAKER HUGHES INC) 23 January 2002 (2002-01-23) the whole document ---	1,90
P, X	US 2003/127232 A1 (CARMODY MICHAEL A ET AL) 10 July 2003 (2003-07-10) the whole document ---	1,90 -/-

 Further documents are listed in the continuation of box C. Patent family members are listed in annex.

Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- "&" document member of the same patent family

Date of the actual completion of the international search

4 May 2004

Date of mailing of the International search report

11.05.2004

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
 NL - 2280 HV Rijswijk
 Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
 Fax: (+31-70) 340-3016

Authorized officer

Weiland, T

INTERNATIONAL SEARCH REPORT

PCT/GB 03/03785

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	JP 08 165879 A (CENTRAL RES INST OF ELECTRIC POWER IND; SAKATA DENKI KK) 25 June 1996 (1996-06-25) figures ---	64-67, 71, 117-119
X	PATENT ABSTRACTS OF JAPAN vol. 1995, no. 02, 31 March 1995 (1995-03-31) & JP 06 308532 A (SANYO ELECTRIC CO LTD), 4 November 1994 (1994-11-04) abstract ---	64-67, 71, 117-119
Y	US 4 345 480 A (BASHAM EDWARD R ET AL) 24 August 1982 (1982-08-24) column 4, line 62 -column 6, line 13; figures ---	68-70, 72
Y	US 5 388 466 A (TEUNISSEN THEODORA A) 14 February 1995 (1995-02-14) abstract; figures ---	72
X	SU 1 456 548 A (IZHEVSK MEKH INST) 7 February 1989 (1989-02-07) figures ---	64, 117
A	DE 197 23 189 A (STEINERT GUENTHER) 11 December 1997 (1997-12-11) abstract; figures ---	64, 117
A	US 4 566 317 A (SHAKRA FARID J) 28 January 1986 (1986-01-28) column 7, line 44 -column 8, line 8; figure 7 ---	68, 69
Y	US 6 431 270 B1 (ANGLE COLIN M) 13 August 2002 (2002-08-13) column 7, line 50 -column 8, line 19; figures ---	77, 122
Y	US 4 808 925 A (BAIRD GARY K) 28 February 1989 (1989-02-28) abstract; figures ---	77, 122
A	US 5 898 517 A (WEIS R STEPHEN) 27 April 1999 (1999-04-27) abstract; figures ---	77, 122
P, X	US 2003/010495 A1 (MENDEZ LUIS ET AL) 16 January 2003 (2003-01-16) page 3, paragraph 31; figures page 4, paragraph 35 ---	77, 122
A	GB 2 275 953 A (HALLIBURTON CO) 14 September 1994 (1994-09-14) abstract; figures -----	77, 122

INTERNATIONAL SEARCH REPORT

Information on patent family members

PCT/GB 03/03785

Patent document cited in search report		Publication date		Patent family member(s)		Publication date
WO 02057805	A	25-07-2002		CA 2412041 A1 GB 2383633 A WO 02057805 A2		25-07-2002 02-07-2003 25-07-2002
WO 0223169	A	21-03-2002		NO 20004554 A AU 8270501 A CA 2422037 A1 EP 1332356 A1 WO 0223169 A1 US 2004033017 A1		13-03-2002 26-03-2002 21-03-2002 06-08-2003 21-03-2002 19-02-2004
GB 2364380	A	23-01-2002		GB 2364381 A ,B GB 2364382 A GB 2364383 A GB 2364384 A AU 730715 B2 AU 4902297 A AU 753252 B2 AU 7273798 A AU 7275398 A CA 2264632 A1 CA 2268104 A1 CA 2288784 A1 CA 2409277 A1 DE 69816743 D1 EP 1357401 A2 EP 1357403 A2 EP 1357402 A2 EP 1355170 A2 EP 1355166 A2 EP 1355167 A2 EP 1355168 A2 EP 1355169 A2 EP 0910725 A1 GB 2354822 A ,B GB 2354583 A ,B GB 2362462 A ,B GB 2362463 A ,B GB 2334104 A ,B GB 2339902 A ,B NO 991350 A NO 991667 A NO 995319 A NO 20023857 A NO 20032268 A US 6268911 B1 US 6281489 B1 WO 9815850 A1 WO 9850681 A1 WO 9850680 A2 US 2003205083 A1 US 2004043501 A1 US 6209640 B1 US 6302204 B1 US 6253848 B1 US 2004065439 A1 US 2001020675 A1 US 2001023614 A1		23-01-2002 23-01-2002 23-01-2002 23-01-2002 15-03-2001 05-05-1998 10-10-2002 27-11-1998 27-11-1998 12-11-1998 16-04-1998 12-11-1998 12-11-1998 04-09-2003 29-10-2003 29-10-2003 29-10-2003 22-10-2003 22-10-2003 22-10-2003 22-10-2003 22-10-2003 28-04-1999 04-04-2001 28-03-2001 21-11-2001 21-11-2001 11-08-1999 09-02-2000 19-03-1999 27-05-1999 20-12-1999 19-03-1999 19-03-1999 31-07-2001 28-08-2001 16-04-1998 12-11-1998 12-11-1998 06-11-2003 04-03-2004 03-04-2001 16-10-2001 03-07-2001 08-04-2004 13-09-2001 27-09-2001

INTERNATIONAL SEARCH REPORT

Information on patent family members

PCT/GB 03/03785

Patent document cited in search report	Publication date	Patent family member(s)		Publication date	
GB 2364380	A	US US	2002066309 A1 6065538 A	06-06-2002 23-05-2000	
US 2003127232	A1	10-07-2003	WO	03042498 A1	
JP 08165879	A	25-06-1996	JP	3396867 B2	
JP 06308532	A	04-11-1994	NONE		
US 4345480	A	24-08-1982	NONE		
US 5388466	A	14-02-1995	CA AT DE WO EP GR DK ES JP JP	2082882 A1 127216 T 59203460 D1 9221004 A1 0539561 A1 3017269 T3 539561 T3 2076765 T3 3254485 B2 5508231 T	14-05-1994 15-09-1995 05-10-1995 26-11-1992 05-05-1993 30-11-1995 18-09-1995 01-11-1995 04-02-2002 18-11-1993
SU 1456548	A	07-02-1989	SU	1456548 A1	
DE 19723189	A	11-12-1997	DE	19723189 A1	
US 4566317	A	28-01-1986	NONE		
US 6431270	B1	13-08-2002	US AU AU BR CA EP NO WO US US US	6112809 A 738284 B2 4589597 A 9706796 A 2238334 A1 0862682 A2 982336 A 9812418 A2 6026911 A 5947213 A 6378627 B1	05-09-2000 13-09-2001 14-04-1998 04-01-2000 26-03-1998 09-09-1998 22-07-1998 26-03-1998 22-02-2000 07-09-1999 30-04-2002
US 4808925	A	28-02-1989	NONE		
US 5898517	A	27-04-1999	US US	5808779 A 5675674 A	
US 2003010495	A1	16-01-2003	CA GB WO	2448895 A1 2393201 A 02099250 A1	
GB 2275953	A	14-09-1994	US GB NL NO	5485745 A 2270099 A , B 9301512 A 933041 A	
				23-01-1996 02-03-1994 05-04-1994 02-03-1994	